

Technical Data Sheet

Polystone[®] D EL black

PE-HD / PE 500

Typical characteristics

- Electrically conductive
- Good mechanical properties
- Good sliding properties

Typical industries

- Construction de machines et d'installations

| | Test method | Unit | Guideline value |
|---|-------------------------|----------------------|------------------|
| General properties | | | |
| Densité | DIN EN ISO 1183-1 | g / cm ³ | >0,96 |
| Water absorption | DIN EN ISO 62 | % | <0,01 |
| Flammability (Thickness 3 mm / 6 mm) | UL 94 | | HB |
| Mechanical properties | | | |
| Yield stress | DIN EN ISO 527 | MPa | >22 |
| Elongation at break | DIN EN ISO 527 | % | >50 |
| Tensile modulus of elasticity | DIN EN ISO 527 | MPa | >1000 |
| Shore hardness | DIN EN ISO 868 | scale D | 65 |
| Thermal properties | | | |
| Melting temperature | ISO 11357-3 | °C | 130 ... 135 |
| Thermal conductivity | DIN 52612-1 | W / (m * K) | 0,40 |
| Thermal capacity | DIN 52612 | kJ / (kg * K) | 1,90 |
| Coefficient of linear thermal expansion | DIN 53752 | 10 ⁻⁶ / K | 150 ... 230 |
| Service temperature, long term | Average | °C | -100 ... 80 |
| Service temperature, short term (max.) | Average | °C | 80 |
| Vicat softening temperature | DIN EN ISO 306, Vicat B | °C | 79 |
| Electrical properties | | | |
| Volume resistivity | DIN EN 62631-3-1 | Ω * cm | <10 ⁵ |
| Surface resistivity | DIN EN 62631-3-2 | Ω | <10 ⁵ |

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 16/06/2026 • Release: 18/08/2025 • Version: 1.0
 PIM-ID: 718590 • PIM-Code: 1077-8-13.17.223-5-5
 Company-IDs: 20000-1

Page 1 / 1 (Dates in DD/MM/YYYY)

